



# CLEAR PA

DS-36593-1221

**Globally Proven  
Construction Solutions**



## 1. PRODUCT NAME

CLEAR PA

## 2. MANUFACTURER

LATICRETE Europe S.r.l. a socio unico

Via Paletti, snc, 41051

Castelnuovo Rangone MO, Italy

Telephone: +39 059 535540

Email: [info@laticreteurope.com](mailto:info@laticreteurope.com)

Website: [laticrete.eu](http://laticrete.eu)

## 3. PRODUCT DESCRIPTION

CLEAR PA is a clear, fast-curing two-part polyaspartic aliphatic polyurea sealer/finish coating for both decorative and protective applications.

Self-priming, it may be applied directly to a variety of substrate including concrete, metal/steel and epoxy. The material is applied as a top coat by broom, roller or squeegee. It provides excellent impact abrasion and chemical resistance for high traffic areas. CLEAR PA is UV stable, making it ideal for indoor or outdoor applications requiring quick return to service.

Previously called CLEAR PA SB. Approved equivalent to SPARTACOTE™ FLEX SB.

### Uses

- As a clear sealer
- As a topcoat within seamless multi-build LATICRETE® flooring systems including GUARD, BUILD, QUARTZ, FLAKE, FLOW, METALLIC, STAIN, and SEAL

- Suitable for both interior and exterior applications
- Schools and educational facilities
- Hospitals and healthcare facilities
- Retail spaces and shopping malls
- Showrooms and museums
- Stadium, sports, and event spaces
- Government facilities
- Parking garages

### Advantages

- Attractive gloss finish
- Quick-drying — walkable in just a few hours
- 24-hour return to service
- Self-priming
- Short re-coat time (1-2 hours)
- Excellent abrasion, impact and wear resistance
- UV stable — retains optical clarity of finish, even outdoors
- Low temperature cure (-34°C)
- Excellent chemical and stain resistance
- Resistant to hot-tire pickup
- LATICRETE® GRIP TRACTION ADDITIVE can be introduced for improved traction and grip
- Tolerant to 149°C for random incidental heat contact
- USDA compliant (FDA/CFSAN U.S. Food Code 6.101.11 Surface Characteristics)

### Suitable Substrates

- Concrete
- Steel
- Tile
- Polyaspartic Coating
- Epoxy Coating
- Urethane Cement Systems

### Packaging

- 10 lt kit (Part A + Part B)
- 20 lt Part A
- 20 lt Part B

### Approximate Coverage / Consumption

~125 g per coat per m<sup>2</sup>

*Coverage values are approximate and will vary based on surface condition, preparation methods and application technique.*

## Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for one (1) year if stored off the ground in a dry area. High humidity will reduce the shelf life of bagged product.

## Limitations

- Material is not intended for areas experiencing significant thermal shock on a continual basis.
- Please note that with all resinous coating systems, exterior full sun environments in warm climates may exhibit above average surface temperatures. This is especially true with darker finishes. As a result, resinous systems may not be ideally suited for exterior pool deck applications.

## Cautions

Thoroughly read all technical data sheets, application guidelines, warranty disclaimers and Safety Data Sheets (SDS) prior to use. Application guides depending on the system employed are available at [www.laticrete.eu](http://www.laticrete.eu).

- Wear protective gloves, protective clothing and eye protection.
- Harmful if inhaled. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well ventilated area.
- Causes skin irritation. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention.
- Causes serious eye irritation. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- Use tape to protect areas not being treated.
- Surface temperature may be elevated if exposed to direct sunlight in hot climates.
- Keep out of reach of children.

## 4. TECHNICAL DATA



### VOC/LEED Product Information

302 g/L (as intended for use)

## Physical Properties

Classification according to EN 13813:	SR-B2,0-AR0,5-IR10	
Reaction to fire according to EN 13501-1:	F	
Basis:	Polyaspartic Resins	
Colour:	Clear	
Appearance:	High Gloss	
	<b>Value</b>	<b>Test Method</b>
Bond Strength:	> 2,2 N/mm <sup>2</sup>	EN 13892-8
Wear Resistance:	< 20 µm	EN 13892-4
Impact Resistance:	> 10 Nm	EN ISO 6272-1
Temperature Resistance:	From -30°C to +90°C	

## Working Properties

Mix Ratio:	1 Part A : 1 Part B by volume	
% Solids:	72% by weight	
Working Time:	20 - 25 minutes	
Minimum Re-Coat Time:	1 - 2 hours	
Maximum Re-Coat Time:	24 hours	
Foot Traffic:	2 - 4 hours	
Vehicular Traffic:	24 hours	

*(Based on 21°C & 50% RH. Changes in ambient conditions may cause times to vary.)*

*Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.*

## 5. INSTALLATION

### Surface Preparation - Concrete

Surfaces to be coated must be free of grease and any other contaminants that may impede adhesion. Always check the surface for any bond inhibitors prior to application. Any repairs must be addressed prior to application and should be repaired in accordance with ICRI standards. Do not use alcohol to clean prior to application.

Concrete must be mechanically profiled to an ICRI CSP2. Ensure that all surface laitance is removed prior to coating. If wet grinding, allow surface to fully dry prior to coating.

Concrete must be tested for moisture prior to installation of any coatings. The slab must not have a moisture content of 3% or more (by weight) when measured using the carbide method with a carbide hygrometer (CM device). If moisture content measures 3% or more, use LATICRETE® MOISTURE VAPOR BARRIER.

### Surface Preparation - Over Existing Tile

Refer to TDS 450: Installation Guideline for Installing Resinous Finishes Over Existing or Worn Substrates.

### Surface Preparation - Metal/Steel

Clean the surface per SSPC-SP1. Surfaces to be coated must be free of grease, oils, cutting fluids and any other

contaminants that may impede adhesion. Always check the surface for any bond inhibitors prior to application.

- For Steel: Shot blast the surface per SSPC-SP 6/NACE 3
- For Stainless/Galvanized: Shot blast the surface per SSPC-SP16.

After shot blasting, perform a second solvent wipe of the surface to remove any residual dust or debris.

Immediately coat the surface.

### Mixing Part A with Part B

Prior to mixing Part A and Part B, individually mix Part A for 2 minutes. Mix 1 Part A and 1 Part B (1:1) by volume using a clean, dry working vessel. Use a paddle mixer on slow speed for 2 minutes. Avoid overmixing or creating a vortex that could introduce air. Do not mix below the dew point, which will shorten the pot life. No induction time is required prior to use. Product may be thinned up to 10% with Xylene.

If a traction additive (e.g. LATICRETE® GRIP TRACTION ADDITIVE) is to be incorporated, it is to be added after thoroughly mixing Part A and Part B.

### Application

CLEAR PA may be applied by brush, roller, resin broom or squeegee. Spread evenly over all prepared surfaces to desired thickness, Maximum application thickness in a single application is 10 mils (0.25 mm). Applying beyond the maximum thickness may result in clouding or milky areas. Immediately following, while the coating is still wet, use a high quality 9 mm nap non-shedding roller to back-roll at 90 degrees from the original application direction to help ensure full coverage and uniform thickness. Use a brush or small roller around penetrations, columns, and any other obstructions. Periodically check mil thickness using a wet film thickness (WFT) gauge. Do not allow the product to puddle or pool. Contact LATICRETE directly for specifics on effective application techniques.

The material will be dry to the touch 1 to 2 hours after application, dependent on ambient temperature, slab temperature and humidity. Product may be re-coated within 2 to 24 hours following application. Light foot traffic is acceptable 2 to 4 hours following application and vehicular traffic is acceptable 24 hours after application.

If using as a top-coat over epoxy, it is critical that the epoxy not be let down with alcohol during installation or cleaned with alcohol prior to top-coat application. Always apply over epoxy within the manufacturer's recommended re-coat time.

### Notes

Mock-ups and field test areas are required in order to validate performance and appearance relate characteristics (including but not limited to color, inherent surface variations, wear, anti dusting, abrasion resistance, chemical resistance, stain resistance,

coefficient of friction, etc.) to ensure system performance as specified for the intended use, and to determine approval of the coating system.

Variability in job site conditions (including but not limited to surface preparation, sunlight, humidity, dew point, temperature, etc.) during application of LATICRETE flooring products may lead to fisheyes, blistering, pinholes, wrinkling, or outgassing of air in the concrete and are not product defects. Additional coats, shading or evening application may be required.

## 6. AVAILABILITY AND COST

### Availability

LATICRETE® materials are available worldwide. For distributor information, please contact LATICRETE Europe S.r.l. a socio unico:

+39 059 535540

[info@laticreteurope.com](mailto:info@laticreteurope.com)

For on-line distributor information, visit [www.laticrete.eu](http://www.laticrete.eu).

### Cost

Contact LATICRETE Europe S.r.l. a socio unico to obtain complete information and cost.

## 7. WARRANTY

The supplier warrants that the product will not deteriorate under normal conditions and use. The warranty validity of one (1) year. Contact Technical Services for further information. See 10. FILING SYSTEM:

- DS 230.13EU: 1 Year Product Warranty

## 8. MAINTENANCE

The long term performance, appearance, and life expectancy of wear surface products are critically dependence upon a good routine maintenance program designed specifically for the installed wear surface. LATICRETE® polyaspartic and epoxy floor coating systems are nonporous, causing dirt and contaminants to remain on the surface. The use of properly placed walk-off mats, inside and outside, will help increase the life of the floor. Recommend maintenance program consist of frequent and thorough cleaning utilizing a neutral pH cleaner. The frequency of washing will vary depending on floor usage type, traffic and age.

## 9. TECHNICAL SERVICES

### Technical Assistance

Information is available by calling or emailing the Technical Service Hotline:

+39 059 535540

[technicalservices@laticreteurope.com](mailto:technicalservices@laticreteurope.com)

### Technical and Safety Literature

To obtain technical and safety literature, please visit our website at [www.laticrete.eu](http://www.laticrete.eu).

## Warning

The information and the instructions in the data sheet, although based on knowledge gained through years of applications, are indicative. LATICRETE® is unable to directly control the installation methods and conditions of products and does not assume any liability arising from their implementation. Those who want to use LATICRETE® products should conduct adequate tests to determine the site specifications. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation method and site conditions.

LATICRETE® products are covered by a warranty within the limits of what is established by our general conditions of sale and within the limits of correspondence related to technical specifications and applicable certifications, as expressly indicated in the product data sheets, documentation, or applicable technical documentation.

## 10. FILING SYSTEM

Additional product information is available on our website at [laticrete.eu](http://laticrete.eu). The following is a list of related documents:

- DS 230.13EU: 1 Year Product Warranty
- DS 864: LATICRETE® GUARD PA
- DS 560: LATICRETE® Europe MOISTURE VAPOR BARRIER
- TDS 420: LATICRETE® Floor Maintenance Guide
- TDS 450: Installation Guideline for Installing Resinous Finishes Over Existing or Worn Substrates
- DS 3127: Surface Preparation for LATICRETE® Resinous Flooring