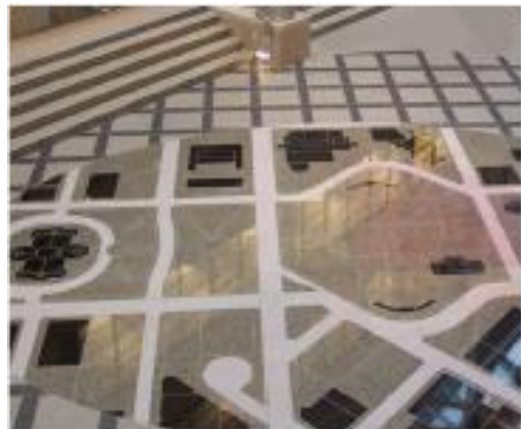




Globally Proven  
Construction Solutions

# SPECTRALOCK® 2000 IG

SPECTRALOCK® 2000 IG is a highly chemical resistant industrial grade epoxy grout for: ceramic tile, pavers, floor brick, packing house tile, and stone. SPECTRALOCK® 2000 IG is supplied as factory proportioned kits consisting of epoxy resin, hardener, and silica filler.



## FEATURES/BENEFITS

- High chemical resistance
- Improved temperature resistance
- Maximum physical strength
- Equipped with anti-microbial technology
- Highly resistant to bacteria attack
- Exceeds ANSI 118.3 (Epoxy) and ANSI 118.5 (Furan) performance requirements
- Water cleanable
- Fast curing
- Cures at low temperature

## USES

- **Industrial**—bakeries, dairies, cheese factories, breweries, CIP rooms, meat packing plants, soft drink plants, confectioneries, canneries, distilleries, pharmaceutical factories, veterinary hospitals, clinics and kennels.
- **Commercial**—institutional kitchens, fast food restaurants, cafeterias, laboratories, supermarkets.

## MANUFACTURER

LATICRETE EUROPE S.R.L .

Via Viazza 1° Tronco nr 19

41043 Formigine (MO) – Italy

Ph. +39 059557680

info@laticreteurope.com

## STANDARDS/CERTIFICATIONS



This product has been certified for Low Chemical Emissions (ULCOM/GG UL2818) under the UL GREENGUARD Certification Program. For Chemical Emissions. For Building Materials, Finishes and Furnishings (UL 2818 Standard) by UL Environment.

### Applicable Standards

ANSI A118.3, ANSI A118.5 ISO13007-1 RG

## Packaging

### # 2 Unit Pail Kit (Complete Unit – Grey and Black)

Unit Net Weight 28.5 lb (12.96 kg); 48 Pails Per Pallet

### # 2 Unit Pail (Liquid Only)

Unit Net Weight 10.5 lb (4.8 kg); 48 Pails Per Pallet

### # 4 Unit Carton (Liquid Only)

Unit Weight 16 lb (7.3 kg); 56 Cartons Per Pallet

## Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for two (2) years.

## Limitations

- Maximum chemical resistance is achieved in seven (7) days at 70°F (21°C). Protect from exposure to strong chemicals until fully cured; at colder temperatures it takes longer to achieve full cure.
- Grouts for ceramic tile, pavers, brick and stone are not replacements for waterproofing membranes. When a waterproofing membrane is required, use a LATICRETE® Waterproofing Membrane (see Section 10 FILING SYSTEM).
- Please consult with LATICRETE Technical Services for specific recommendations, if grout will be exposed to chemicals other than those indicated on the chemical resistant chart.
- Not for use with color #44 Bright White.
- For interior use only.

## Cautions

Consult SDS for more safety information.

- Protect finished work from chemical exposure, dirt and traffic until fully cured.
- Until cured, SPECTRALOCK 2000 IG may irritate eyes and skin. Avoid contact with eyes and or prolonged contact with skin. In case of contact, flush thoroughly with water.
- Do not** take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- Because propane gas heaters will cause epoxy grouts to yellow, refrain from using such heaters or properly vent all exhaust.
- Keep out of reach of children.

## Performance Properties



### Registration #143530

NSF Registration assures inspection officials and end users that formulation and labels meet appropriate food safety regulation. NSF International launched its voluntary Non-food Compounds Registration Program in 1999 to re-introduce the previous authorization program administered by the U.S. Department of Agriculture (USDA).

EVALUATION PER ANSI A118.3		
PROPERTY	VALUE	
TEST/ NO.	EVALUATION	REQUIREMENT
Water Cleanability (E5.1)	Pass	80 min.
Initial Setting Time (E5.2)	Pass	> 2.0 hrs.
Service Setting Time (E5.2)	Pass	< 7 days
Shrinkage (E5.3)	0.07%	< 0.25%
Sag (E5.4)	Pass	no change
Quarry Shear Bonds (E5.5)	2200 PSI (15.2 MPa)*	> 1000 psi (6.9 MPa)
Compressive Strength (E5.6)	8300 PSI (57.2 MPa)	> 3500 psi (24 MPa)
Tensile Strength (E5.7)	3000 PSI (20.7 MPa)	> 1000 psi (6.9 MPa)
Thermal Shock (E5.8)	2100 PSI (14.5 MPa)	> 500 psi (3.4 MPa)

\* Tile Failed During Test TCA-061-9

EVALUATION PER ANSI A118.5			
Property	Test Method	Evaluation	Grout Requirement
Compressive Strength	ASTM C579	9255 PSI (63.8 MPa)	3000 psi (21 MPa)
Tensile Strength	ASTM C307	2672 PSI (18.4 MPa)	400 psi (2.75 MPa)
Absorption	ASTM C413	0.19%	Max. 1%
Modulus of Rupture	ASTM C580	5300 psi (37 MPa)	600 psi (4.1 MPa)
Initial Set, Hours	ASTM C308	2	Max 5
Final Set, Days	ASTM C308	6	Max 7
Linear Shrinkage	ASTM C531	0.07%	Max. 1%
Working Time Minutes	ASTM C308	80	Min. 10
Bond Strength	ASTM C321	Pass**	150 psi (1 MPa)

\*\* Brick Failed During Test

## TECHNICAL DATA

SERVICE TEMPERATURE RANGE***	
Intermittent Exposure	up to 360°F/182°C
Constant Exposure	up to 185°F/80°C

\*\*\*Service Temperature Exposure defined as: Intermittent—where hot materials, liquids or steam come in contact with grout for a short time.

**Constant**—where grout is subjected to continuous heat such as under a bakery oven.

### Working Properties (70°F [21°C])

Working Time	80 minutes
Wet Density	12.2 lb/gal (1.5g/mL)

### Time to Traffic

CURE TIME			
FLOOR TEMPERATURE	TIME TO LIGHT TRAFFIC <sup>^</sup>	TIME TO HEAVY TRAFFIC <sup>^^</sup>	FULL CURE <sup>^^^</sup>
50°F (10°C)	20 Hours	32 Hours	8 - 10 Days
60°F (16°C)	11 Hours	24 Hours	7 Days
70°F (21°C)	8 Hours	16 Hours	7 Days
80°F (27°C)	6 Hours	12 Hours	5 - 6 Days
90°F (32.2°C)	4 Hours	4 - 5 Hours	3 - 4 Days

<sup>^</sup> Foot Traffic

<sup>^^</sup> Place Equipment

<sup>^^^</sup> Exposure to Chemical and Heat

Chemical Resistance <sup>1</sup> Chart at 70°F (21°C)			
Chemical Name	Continuous Exposure	Inter-mittent Exposure	Splash Exposure
<b>Food Acids</b>			
Lactic to 10%	R	R	R
Acetic to 10%	R	R	R
Formic to 5%	R	R	R
Citric to 50%	R	R	R
Tartaric to 50%	R	R	R
Tannic to 50%	R	R	R
Oleic to 100%	R	R	R
Phosphoric to 80%	R	R	R
<b>Mineral Acids</b>			
Hydrofluoric acid <sup>2</sup> 10%	R	R	R
Sulfuric to 50% <sup>2</sup>	R	R	R
Nitric to 30% <sup>2</sup>	R	R	R

Hydrochloric to <sup>2</sup> 36.5%	R	R	R
<b>Corrosive Cleaners</b>			
Sodium Hypochlorite <sup>2</sup> (Bleach) 3%	R	R	R
Sodium Hydroxide (Saturated)	R	R	R
<b>Solvents</b>			
Xylene	R	R	R
Ethyl Alcohol	R	R	R
Mineral Spirits	R	R	R
Toluene	R	R	R
Methylene Chloride	NR	NR	NR
Gasoline	R	R	R

<sup>1</sup> Chemical Resistance defined as:

**Splash**—minor spill wiped up quickly such as in a laboratory.

**Intermittent**—Exposure to chemicals where clean up takes place several times a day such as in a commercial kitchen.

**Continuous**—heavy exposure to chemicals where clean up is less frequent such as in an industrial food plant.

**R=Recommended, NR=Not Recommended.** Chemical Resistance determined in accordance with ASTM C267.

<sup>2</sup> Long Exposure will cause color change.

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

Refer to SPECTRALOCK® 2000 IG How to Install Guide DS 004.5 for more information.

## INSTALLATION

### Surface Preparation

Before starting to grout remove spacers and debris in grout joints and remove dust and dirt using a damp sponge. Allow to dry. Do not leave water standing in joints. Do not clean tiles with acid cleaners. Substrate temperature must be between 45°F (7°C) and 90°F (32°C).

*Note: Temperature will affect working properties of SPECTRALOCK 2000 IG. Warm temperatures will speed curing and shorten working time. Cool temperatures will slow curing and require longer time to traffic. Store SPECTRALOCK 2000 IG (including Part C) at 70°F (21°C) for 24 hours prior to use.*

### Mixing

Pour SPECTRALOCK 2000 IG Part A and Part B into a clean mixing pail and mix thoroughly with a drill mixer until liquids are completely blended. Add all of the Part C powder. The mix will look thick at the beginning. Whip it thoroughly with high speed mixer (>450 rpm) until uniformly blended (Minimum 2

Minutes). This will aerate the grout to a very fluffy mix.

### Application

For maximum pot life, remove grout from bucket and spread on floor or plastic sheeting. Spread the grout with sharp, firm rubber grout float. Work the grout paste into the joints. Insure the joint is filled and grout is not sitting on top. Remove excess grout from the face of the tiles with the edge of the grout float. Hold the float at 90° angle and pull it diagonally across the joints and tile to avoid pulling out the material.

**Initial Cleaning** – USE INITIAL WASH CLEANING ADDITIVE.

Once grout has been spread, wait approximately 30 minutes at 70°F (21°C) prior to beginning initial wash. Add Initial Wash cleaning additive to 2 gals (7.6 l) of clean water and mix until fully dissolved. Do not mix cleaning additive with grout. Wipe grout joints and tile surface with a white nylon pad and plenty of water (with the cleaning additive) using a circular motion. Drag a damp clean sponge diagonally over the scrubbed surface to remove grout residue.

**Final Cleaning** – USE FINAL WASH CLEANING ADDITIVE.

Wait at least 90 minutes after the initial wash at 70°F (21°C) for the final wash using the same procedure as in the initial wash. Prepare another two gallons of clean water and add the Final Wash cleaning additive and mix until fully dissolved. In the final wash avoid contact with the grout – clean tile surface only.

## AVAILABILITY AND COST

### Availability

LATICRETE® materials are available worldwide. For distributor information, please contact LATICRETE EUROPE S.r.l. Telephone +39 059557680. For on-line distributor information, visit [www.laticrete.com](http://www.laticrete.com)

### Cost

Contact a LATICRETE® closer distributor to obtain complete information and cost.

The supplier warrants that the product will not deteriorate under normal conditions and use. The warranty validity of one (1) year.

Contact Technical Support for further information.

## MAINTENANCE

LATICRETE® products are of high quality designed to achieve lasting installations and avoid maintenance, however performance and durability may depend on properly maintaining products, depending of the cleaning products used.

## TECHNICAL SERVICES

### Technical assistance

For information contact: +39 059557680

[info@laticreteeurope.com](mailto:info@laticreteeurope.com)

### Technical and safety literature

To obtain technical and safety literature, please visit our website at [www.laticrete.com](http://www.laticrete.com)

### Warning

The information and the instructions in the data sheet, although based on knowledge gained through years of applications, are indicative. LATICRETE® unable to directly control the installation conditions and modalities of application of products, do not assume any liability arising from their implementation. Those who want to use the LATICRETE® products must conduct adequate tests to determine the site specifications. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation method and site conditions.

## WARRANTY