220 Marble & Granite Thick Bed Adhesive

220 Marble & Granite Thick Bed Adhesive is specifically designed as thick bed for floor installation with a wide range of tiles, natural stones and manufactured paving units. 220 Marble & Granite Thick Bed Adhesive does not require the use of latex admix.

FEATURES/BENEFITS

- Specially formulated for large format tiles/stones
- Build up to 40mm without shrinkage or setting problems
- No need for latex additives
- Premixed – no job site blending of powders required
- Safe-Non-flammable; safe to store and mix
- Economical – saves time and money
- Versatile-wet and dry areas
- Good segregation resistance
- Excellent substrate adhesion and durability

USES

- Interior and exterior floor applications
- Wet and dry applications
- Pourable or trowel on options
- To pre-level substrates prior to install tiles or pavers
- Ideal for use on concrete & screeds

STANDARDS

- APPLICABLE STANDARD: Exceeds ANSI A118.4
- VOC/LEED Product Information: Total VOC Content grams/liter (pounds/gallon) of product in unused form is 0.38 g/L
Packaging
Per Bag: 20 kg
Per Pallet: 72 bags
Colors: Grey & White

Shelf Life
Factory sealed containers of this product are guaranteed to be of first quality for one (1) year*** if stored off the ground in a dry area.
***High humidity will reduce the shelf life of bagged product

Coverage:
For 20 kg bag @40mm thickness approx. 0.40m²

* Coverage provided is approximate and is for estimation. Actual coverage depends on the job-site conditions, application methods, wastages, etc.

Limitations
- DO NOT USE 220 Marble & Granite Thick Bed Adhesive for vertical (wall) applications.
- 220 Marble & Granite Thick Bed Adhesive
- Should be buttered on to the back of the tiles to ensure solid-bed full contact with the surface adhesive bed
- Use LATAPOXY® 300 Adhesive for installing green marble or moisture sensitive stone, agglomerates, and resin backed tile or stone.
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for waterproofing membranes. When a waterproofing membrane is required, use a LATICRETE Waterproofing Membrane.

Note: Surfaces must be structurally sound, stable and rigid enough to support ceramic/stone tile, thin brick and similar finishes. Substrate deflection under all live, dead and impact loads, including concentrated loads, must not exceed L/360 for thin bed ceramic tile/brick installations or L/480 for thin bed stone installations where L=span/length.

Cautions
Consult MSDS for more safety information.
- During cold weather, protect finished work from traffic until fully cured.
- Contains Portland cement and silica sand. May irritate eyes and skin. Avoid contact with eyes or prolonged contact with skin. In case of contact, flush thoroughly with water
- Do not take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- Keep out of reach of children.

TECHNICAL DATA
Performance Properties
220 Marble & Granite Thick Bed Adhesive when mixed with water exhibits the results shown in the tables

Table 1: Test as per ANSI A 118.4

<table>
<thead>
<tr>
<th>Test (Method)</th>
<th>Specification (at 28 days)</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Porcelain Tile - Shear Strength</td>
<td>&gt;200psi (1.38 MPa)</td>
<td>1.55 MPa</td>
</tr>
<tr>
<td>Stone – Shear Strength</td>
<td></td>
<td>1.53 MPa</td>
</tr>
<tr>
<td>Marble - Shear Strength</td>
<td></td>
<td>1.57 MPa</td>
</tr>
</tbody>
</table>

Working Properties @ 23°C

<table>
<thead>
<tr>
<th>Test</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Time (20 min, ≥0.5 N/mm²)</td>
<td>0.90</td>
</tr>
<tr>
<td>Pot Life</td>
<td>2 hours</td>
</tr>
<tr>
<td>Time to Traffic (foot-Light)</td>
<td>24 hours</td>
</tr>
<tr>
<td>Time to Grout (Floor)</td>
<td>24 hours</td>
</tr>
<tr>
<td>Time to Grout (Wall)</td>
<td>24 hours</td>
</tr>
<tr>
<td>Ready for full service</td>
<td>2 weeks</td>
</tr>
<tr>
<td>Wet Density</td>
<td>1.85-1.90 kg/L</td>
</tr>
</tbody>
</table>

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

INSTALLATION
Surface Preparation
All surfaces should be between 4°C and 32°C and structurally sound, clean and free of all dirt, oil, laitance, paint, concrete sealers or curing compounds. Dry, dusty concrete slabs or masonry should be dampened and excess water swept off. Installation may be made on a damp surface. Expansion joints shall be provided through the tile work from all construction or expansion joints in the substrate. Follow ANSI specification A108.01 – 3.7 “Requirements for Movement Joints: Preparations by Other Trades” or TCNA detail EJ-171 “Movement Joints-Vertical & Horizontal”. Do not cover expansion joints with mortar.

Mixing
Recommended Water addition is 3.5 to 4.0 liter of Water for 20kg of material. Mix 20 kg of 220 Marble & Granite Thick Bed Adhesive to approximately 4 liters of clean water. Mix mechanically with a slow speed mixer to a plastic consistency and allow to slake for 5 minutes. Remix and apply. Mix ratio may vary dependent upon weight of finish.

Application
Apply 220 Marble & Granite Thick Bed Adhesive to a uniform thickness of 4mm to 40mm or sufficient to cover the tiles with raised or studded back profiles. Tiles/Pavers should be dry and fixed by pressing into the adhesive by twisting them into place, which will seat the Tiles/Pavers firmly to the adhesive. Apply pressure to the Tiles/Stones so that it makes contact across
the whole of the adhesive that was applied, it is recommended that tiles with raised or studded back profiles, should be back-buttered immediately prior to fixing, to ensure solid - bed full contact with the surface adhesive bed. Adjustment to any tiles that are uneven should be done within the adhesive Open time to ensure that all gaps are of equal height and width. Excess adhesive should be removed using a damp sponge or cloth before material has set.

**Grouting**

Grout installation after a minimum of 24 hours curing time at 21°C with 1500 sanded or 1600 Unsanded grouts mixed with 1776 Grout Enhancer. Use Spectralock® Pro grout or LATAPOXY SP-100 for maximum stain resistance, for more information on the wide range of LATICRETE® Grouts, visit our website [www.laticrete.me](http://www.laticrete.me)

**Cold Weather Note:** The setting of Portland cement mortars and grouts are retarded by low temperatures. Protect finished work for an extended period when installing in cold weather.

**Hot Weather Note:** The evaporation of moisture in Portland cement mortars is accelerated by hot, dry conditions. Apply mortar to dampened surfaces and protect freshly spread mortar and finished work when installing in temperatures over 32°C.

**Cleaning**

Clean tools and tile work with water while mortar is fresh.

**AVAILABILITY AND COST**

**Availability**

LATICRETE® materials are available worldwide.

*For distributor information,*

please contact us by email at: enquiry@laticrete.me

or, visit [www.laticrete.me](http://www.laticrete.me)

**Cost**

Contact a LATICRETE® closer distributor to obtain complete information and cost.

**WARRANTY**

The supplier warrants this product will not deteriorate under normal conditions and use, the warranty validity of one (1) year. The product subject to the terms and conditions stated in the LATICRETE® Product Warranty. Please consult our technical support for further information.