1. PRODUCT NAME
PRIME-N-BOND™

2. MANUFACTURER
LATICRETE International, Inc.
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3. PRODUCT DESCRIPTION
LATICRETE PRIME-N-BOND is a versatile, ready-to-use, single coat, low VOC primer designed to enhance the adhesion of mortars to many smooth and non-absorptive substrates that can be difficult to bond to. PRIME-N-BOND also improves bonding of LATICRETE self-leveling products.

Advantages
- Multi-purpose and can be used on a wide range of substrates
- One component, ready to use, no mixing required
- Single coat application
- Apply with roller or brush
- Formulated with aggregate for an enhanced mechanical bond of mortars to a variety of smooth or low-absorptive substrates
- Low VOC, low odor, Ideal for interior and occupied areas
- White color will not darken the back of light colored stone
- Resin-backed tile and stone can be primed with PRIME-N-BOND for interior residential and light commercial applications in accordance with ASTM C627.

Suitable Substrates
- Glass Tile
- Quarry Tile
- Cement Terrazzo
- Cement-Based Agglomerates
- Glazed Cement Masonry Units
- Floor Covering Adhesive Residue
- Polyurethane Floor Covering Adhesive Residue
- Ceramic Tile with Glazed or Smooth surfaces
- Well-Bonded Cutback Adhesive
- Exterior Glue Plywood (Interior Only)
- Natural Stone
- Vinyl Flooring
- VCT
- Plastic Laminate Countertops
- Agglomerate Marble
- Ceramic Tile
- Concrete Smooth and Non Absorbent
- Dry Shake Hardener
- Epoxy Coating
- Moisture Barrier (Sheet Goods)
- Radiant Heated Floors
- Rigid Fiberglass Panels
- Epoxy Terrazzo
- Porcelain Tile with Glazed or Smooth Surfaces
- Poured Gypsum Underlayment (Interior dry areas only. Refer to LATICRETE TDS 148, Bonding Ceramic Tile or Stone Over Poured Gypsum Underlayments, for further information.)
- Resin-Backed Tile and Stone (Refer to LATICRETE TDS 150, Installation of Resin-Backed Tile and Stone, for further information.)
Packaging
1 Gal (3.78 L) pail, 4 pails per carton
3.5 Gal (13.25 L) plastic pail

Approximate Coverage
1 Gal (3.78 L) pail: 150 – 300 ft² (13.9 – 27.9 m²)
3.5 Gal (13.25 L) pail: 525-1050 ft² (48.8 – 97.5 m²)

Shelf Life
Factory sealed containers of this product are guaranteed to be of first quality for two (2) years from date of manufacture. Do not allow to freeze.

Limitations
- Interior use only
- Not for use in submerged or other continuous wet area applications.
- Do not install when ambient temperature or surface is expected to be below 50°F (10°C) during placement or before material takes final set or when temperature will be above 95°F (35°C).
- The surface temperature of the prepared substrate must be at least 5°F (2.5°C) above the dew point and rising to avoid condensation on the surface while drying.
- Concrete must not be subject to hydrostatic pressure.
- Maximum amount of moisture in the concrete substrate should not exceed 5 lbs/1,000 ft² (283 ?g/s m²)/ 24 hrs per ASTM F-1869 or 75% relative humidity as measured with moisture probes
- Do not install over Saltillo tile
- Do not install over any substrates, cutback adhesive, or other adhesive residue containing asbestos. Always verify it does not contain asbestos
- When bonding to cutback adhesive or other adhesive residue. Adhesive residue must be wet-scraped to the finish of the concrete leaving only the transparent staining from the adhesive. Do not use adhesive removers, solvents or other chemicals that may penetrate into the concrete.
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for waterproofing membranes.
- Do not apply a LATICRETE Waterproofing Membrane directly on top of the PRIME-N-BOND™.
- Do not install PRIME-N-BOND or underlayments over particleboard, chipboard, hardboard (Masonite), Luan panels, asbestos, interior glue plywood, gypsum-based patching materials, asphalt, coal tar, or lightweight insulating concrete or any other dimensionally unstable materials.
- Any applications over wood framed or plywood constructs must conform to TCNA methods before application of PRIME-N-BOND.

Cautions
- Read and understand the Product Data Sheet and Safety Data Sheet.
- Perform a mock-up to ensure product will perform as required.
- Check www.laticrete.com for any technical bulletins or updated information about the product and its application.
- PRIME-N-BOND is water based. In case of skin contact, wash immediately with water.
- Wear gloves and protective goggles.
- Contact your local LATICRETE Technical Sales Representative with any questions.
- Not for submerged applications.
- Keep out of reach of children.

4. TECHNICAL DATA

VOC/LEED Product Information
VOC- 0.9 gm/l
Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

Surface Preparation
- Substrates must by dry, clean, structurally sound, cured and free from laitance, oil and grease
- Concrete must be cured and free of efflorescence.
- Remove substances that may act as a bond inhibitor such as oil, wax, asphalt, paint, curing compounds, sealers, etc…
- Inspect and repair cracks and joints
- Joints where movement is anticipated must be honored through the finished flooring.
- Do not use chemicals to etch or prepare surfaces
- When bonding to cutback adhesive or other adhesive residue. Adhesive residue must be wet-scraped to the finish of the concrete leaving only the transparent staining from the adhesive. Do not use adhesive removers, solvents or other chemicals that may penetrate into the concrete.
- Surfaces must be structurally sound, stable and rigid enough to support ceramic/stone tile, thin brick and similar finishes. Substrate deflection under all live, dead and impact loads, including concentrated loads, must not exceed L/360 for thin bed ceramic tile/brick installations or L/480 for thin bed stone installations where L=span length.
- Note: For use as a Low to No Prep Primer with LATICRETE self-leveling products, please refer to TDS230N. Surface Prep and Primer guide.
Mixing
Stir before use to ensure that settling has not occurred during shipment and storage. Product is ready-to-use. Do not dilute.

Application
Apply PRIME-N-BOND with a 3/8 (9mm) nap roller or brush. Apply a thin even film to the surface.

Drying Time
Allow PRIME-N-BOND to dry before applying a polymer modified mortar. The minimum drying time is 15 – 60 minutes depending on the substrate and environmental conditions. When used as primer for self-leveling products (e.g. NXT LEVEL) allow 2 – 5 hours for PRIME-N-BOND to dry before self-leveling products are poured.

If PRIME-N-BOND dries for more than 72 hours before application of the self-leveling cement, clean the surface, re-apply an additional coat of PRIME-N-BOND and install the self-leveling products within 72 hours. Mix and install self-leveling products per LATICRETE product data sheet and installation instructions.

Cleaning
All tools and equipment should be cleaned promptly with water.

6. AVAILABILITY AND COST
Availability
LATICRETE materials are available worldwide.

For Distributor Information, Call:
Toll Free: 1.800.243.4788
Telephone: +1.203.393.0010

For on-line distributor information, visit LATICRETE at laticrete.com

Cost
Contact a LATICRETE Distributor in your area.

7. WARRANTY
See 10. FILING SYSTEM:
• DS 230.13: 1 Year Product Warranty
• DS 025.0: 25 Year System Warranty
• DS 230.10: 10 Year System Warranty
• DS 230.05: 5 Year System Warranty
• DS 230.99: LATICRETE Lifetime System Warranty
  (United States and Canada)

8. MAINTENANCE
Non-finish LATICRETE and LATAPOXY installation materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

9. TECHNICAL SERVICES
Technical Assistance
Information is available by calling the LATICRETE Technical Service Hotline:
Toll Free: 1.800.243.4788, ext. 1235
Telephone: +1.203.393.0010, ext. 1235
Fax: +1.203.393.1948

Technical and Safety Literature
To acquire technical and safety literature, please visit our website at laticrete.com.

10. FILING SYSTEM
Additional product information is available on our website at laticrete.com. The following is a list of related documents:
• DS 230.13: LATICRETE 1 Year Product Warranty
• DS 230.99: LATICRETE Lifetime Tile & Stone System Warranty
• DS 025.0: LATICRETE 25 Year Tile & Stone System Warranty
• DS 230.10: LATICRETE 10 Year Tile & Stone System Warranty
• DS230.05: LATICRETE 5 Year Tile & Stone System Warranty
• TDS230N: Prep and Primer Guide
• DS 504.0: NXT LEVEL