1. PRODUCT NAME
LATICRETE SELECT-BOND™ Non-Sag Kit

2. MANUFACTURER
LATICRETE International, Inc.
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Bethany, CT 06524-3423 USA
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Fax: +1.203.393.1684
Website: laticrete.com

3. PRODUCT DESCRIPTION
The LATICRETE SELECT-BOND Non-Sag Kit is a component of the LATICRETE SELECT-BOND Adhesive System. The SELECT-BOND Non-Sag Kit is designed to be mixed with the LATICRETE SELECT-BOND Adhesive to provide superior non-sag performance for installation of tile and stone on walls.

LATICRETE SELECT-BOND Adhesive is polymer modified tile and stone adhesive that can be used for both thin bed and Large Heavy Tile applications. Designed to be used alone or mixed with one of three optional LATICRETE SELECT-BOND Adhesive System Kits for additional performance enhancements – Non-Sag, Rapid and High Performance / ANSI A118.15. See individual product data sheets for each LATICRETE SELECT-BOND Adhesive Kit. When used alone (without additional LATICRETE SELECT-BOND Adhesive System Kits) LATICRETE SELECT-BOND Adhesive provides a one-step installation for ceramic tile, porcelain tile, marble and stone on floors and walls. Approved for use over exterior glue plywood for interior installations.

Uses
- For interior and exterior floor and wall installations of ceramic tile, porcelain tile and stone

Advantages
- Exceeds ANSI A118.4 EHT and ANSI A118.11
- Exceeds ISO/EN 13007-2 Requirements for C1TE
- Supports heavy tile and stone, reducing lippage problems.
- For interior and exterior floor and wall applications
- Build up to 3/4” (19 mm) without shrinkage or set-up time problems
- Superior Non-Sag performance on walls
- “Extra Heavy” rating per ASTM C627

Suitable Substrates
- Cement Mortar
- Concrete
- Ceramic Tile and Stone
- Cement Plaster
- Cement Backer Board (Consult cement backer board manufacturer for specific installation recommendations and to verify acceptability for exterior use)
- Concrete Masonry
- Brick Masonry
- Cement Terrazzo
- Properly Prepared Vinyl Or Other Resilient Tile (Interior Only)
- Plastic Laminate
- Non Water Soluble Cut-Back Adhesive (Interior Only)
- Exterior Glue Plywood (Interior Only)
- STRATA_MAT
- HYDRO BAN Board (Consult product datasheet (DS 040.0) for specific installation recommendations)

Packaging
10 x 0.5 lbs (226 g) Kits per Carton (2 x .25 lb (113 g) packs per Kit)
Approximate Coverage

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>25 lb Bag</th>
<th>11.3 Kg Bag</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; x 1/4&quot; (6 mm x 6 mm) notched trowel</td>
<td>40 - 47.5</td>
<td>3.7 - 4.4</td>
</tr>
<tr>
<td>1/4&quot; x 3/8&quot; (6 mm x 9 mm) notched trowel</td>
<td>30 - 35</td>
<td>2.8 - 3.2</td>
</tr>
<tr>
<td>1/2&quot; x 1/2&quot; (12 mm x 12 mm) notched trowel</td>
<td>20 - 25</td>
<td>1.8 - 2.3</td>
</tr>
</tbody>
</table>

Shelf Life
Advanced plastic bag provides two (2) year shelf life. (non-rapid versions only) ***High humidity will reduce the shelf life of bagged product.

Limitations
- Do not install tile/stone when surface temperatures are below freezing (32°F [0°C]).
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers brick and stone are not designed as replacements for waterproofing membrane; use a LATICRETE® Waterproofing Membrane (see Section 10 FILING SYSTEMS).
- DO NOT bond to particle board, luan, Masonite® or hardwood surfaces.
- Not for use in submerged applications. For these applications use with LATICRETE SELECT-BOND High Performance (ANSI A118.15) Kit.
- Only use LATICRETE SELECT-BOND Adhesive System Kits with SELECT-BOND Adhesive. Do not use with other adhesives.
- It is not recommended to mix more than one type of LATICRETE SELECT-BOND Adhesive System Kit with a bag of SELECT-BOND Adhesive.

Cautions
- Consult SDS for more safety information.
- Contains portland cement and silica sand. Causes severe skin burns and serious eye damage. Wear protective gloves and eye protection. In case of contact, flush thoroughly with water.
- Do not take internally. Silica sand may cause cancer, respiratory irritation, or serious lung problems. Do not breathe dust. Wear a respirator in dusty areas.
- Use LATAPOXY® 300 Adhesive for installing green marble, resin backed tile or stone or water sensitive natural stone and agglomerates.
- For light-colored marble and stone use with LATICRETE SELECT-BOND Adhesive white.
- Keep out of reach of children.

VOC/LEED Product Information
Total VOC Content pounds/gallon (grams/liter) of product in unused form is 0.00 g/L

Physical Properties

<table>
<thead>
<tr>
<th>Test</th>
<th>Requirement</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test Method</td>
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<td>Results</td>
</tr>
<tr>
<td>Vit-Vit Shear Strength: 24 hours</td>
<td>75 PSI (0.52 MPa)</td>
<td>180-230 PSI (1.24-1.59 MPa)</td>
</tr>
<tr>
<td>Vit-Vit Shear Strength: 7 Days</td>
<td>200 PSI (1.38 MPa)</td>
<td>390 - 490 PSI (2.69 - 3.38 MPa)</td>
</tr>
<tr>
<td>Vit-Vit Shear Strength: 7 Water Immersion</td>
<td>150 PSI (1.03 MPa)</td>
<td>200 - 300 PSI (1.38 - 2.07 MPa)</td>
</tr>
<tr>
<td>Glazed Wall Tile Shear Strength: 7 Days</td>
<td>300 PSI (2.07 MPa)</td>
<td>400-500 PSI (2.76-3.45 MPa)</td>
</tr>
<tr>
<td>Glazed Wall Tile Shear Strength: 7 Days Water Immersion</td>
<td>200 PSI (1.38 MPa)</td>
<td>300-400 PSI (2.07-2.76 MPa)</td>
</tr>
<tr>
<td>Sag</td>
<td>&lt; 0.50 mm</td>
<td>0.10 - 0.20 mm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Test</th>
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<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Time: 20 Minutes at 28 Days</td>
<td>&gt; 75 PSI (&gt; 0.50 MPa)</td>
<td>189 - 276</td>
</tr>
<tr>
<td>Quarry Tile-Plywood Shear Strength: 7 Days</td>
<td>ANSI A118.11</td>
<td>120-140 PSI (0.83-0.97 MPa)</td>
</tr>
<tr>
<td>Quarry Tile-Plywood Shear Strength: 28 Days</td>
<td>ANSI A118.11</td>
<td>160 - 180 PSI (1.0 - 1.1 MPa)</td>
</tr>
</tbody>
</table>
### Working Properties

<table>
<thead>
<tr>
<th>Property Name</th>
<th>Property Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Time</td>
<td>30 minutes</td>
</tr>
<tr>
<td>Pot Life</td>
<td>3-4 hours</td>
</tr>
<tr>
<td>Time to Heavy traffic</td>
<td>Minimum 24 hours @ 70°F (21°C)</td>
</tr>
</tbody>
</table>

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

### 5. INSTALLATION

**Surface Preparation**

All surfaces should be between 40°F (4°C) and 90°F (32°C) and structurally sound, clean and free of all dirt, oil, grease, paint, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with Latex Portland Cement Underlayment to provide a wood float (or better) finish. Dry, dusty concrete slabs or masonry should be dampened and excess water swept off. Installation may be made on a damp surface. New concrete slabs shall be damp cured and 28 days old before application. There is no minimum cure time for concrete slabs when mortar is mixed with latex additive.

All slabs must be plumb and true to within 1/4" (6 mm) in 10 ft (3 m). Expansion joints shall be provided through the tile work from all construction or expansion joints in the substrate. Follow ANSI specification A108.01-3.7 "Requirements for Movement Joints: Preparations by Other Trades" or TCNA detail EJ-171 "Movement Joints—Vertical & Horizontal”. Do not cover expansion joints with mortar.

1. Installer must verify that deflection under all live, dead and impact loads of interior plywood floors does not exceed industry standards of L/360 for ceramic tile and brick or L/480 for stone installations where L=span length.

2. Minimum construction for interior plywood floors.

**SUBFLOOR**: 5/8" (16 mm) thick exterior glue plywood, either plain with all sheet edges blocked or tongue and groove, over bridged joints spaced 16" (400 mm) o.c. maximum; fasten plywood 6" (150 mm) o.c. along sheet ends and 8" (200 mm) o.c. along intermediate supports with 8d ring-shank, coated or hot dip galvanized nails (or screws); allow 1/8" (3 mm) between sheet ends and 1/4" (6 mm) between sheets edges; all sheet ends must be supported by a framing member; glue sheets to joints with construction adhesive.

**UNDERLAYMENT**: 5/8" (16 mm) thick exterior glue plywood fastened 6" (150 mm) o.c. along sheet ends and 8" (200 mm) o.c. in the panel field (both directions) with 8d ring-shank, coated or hot dip galvanized nails (or screws); allow 1/8" (3 mm) to 1/4" (6 mm) between sheets and 1/4" (6 mm) between sheet edges and any abutting surfaces; offset underlayment joints from joints in subfloor and stagger joints between sheet ends; glue underlayment to subfloor with construction adhesive. Refer to Technical Data Sheet 152 Bonding Ceramic Tile, Stone or Brick Over Wood Floors for complete details.

**Mixing**

**25 LB Bag LATICRETE SELECT-BOND Adhesive**

Use approximately 2.4 - 2.6 quarts (2.3 – 2.6 L) of clean potable water. Place water in a clean mixing container. Remove 1 LATICRETE SELECT-BOND Non Sag packet from the bag. The internal bag is a water-dispersible pack – when using the 25 lb. (11.3 kg) bag of SELECT-BOND Adhesive, drop only one SELECT-BOND Non-Sag packet directly in the water in clean mixing container (Keep the remaining SELECT-BOND Non-Sag Packet in the resealable bag for use later). Mix with a drill mixer until dispersed evenly in container and the dispersible pack is no longer visible. Add 25 lb bag of LATICRETE SELECT-BOND Adhesive. Mix with a slow speed drill mixer (300 rpm) for 1 minute. Wait for 5 minutes and remix with drill for 1 minute.

**Application**

Apply mortar to substrate with flat side of trowel, pressing firmly to work into surface. Comb on additional mortar with the notched side of the trowel. Spread as much mortar as can be covered with tile in 15–20 minutes. Back butter large > 8" x 8" (>200 mm x 200 mm) irregular backed tiles to provide full bedding and firm support. Place tiles into wet, sticky mortar and beat in using a beating block and rubber mallet to embed tile and to adjust level. Check mortar for complete coverage periodically removing a tile and inspecting bedding mortar transfer onto back of tile. If mortar is skimmed over (not sticky) remove and replace with fresh mortar.

**Grouting**

Grout installation after a minimum of 24 hours curing time at 70°F (21°C). Grout with SPECTRALOCK® PRO Premium Grout†, SPECTRALOCK® PRO Grout†, PERMACOLOR® SELECT, PERMACOLOR Select NS or PERMACOLOR Grout†.

Data Sheets are subject to change without notice. For latest revision, visit laticrete.com.
Cold Weather Note: The setting of portland cement mortars and grouts are retarded by low temperatures. Protect finished work for an extended period when installing in cold weather. Do not set tile when surface temperature is below freezing or when substrate is frozen.

Hot Weather Note: The evaporation of moisture in portland cement mortars is accelerated by hot, dry conditions. Apply to dampened surfaces and protect freshly spread mortar and finished work when installing in hot temperatures.

Cleaning
Clean tools and tile work with water while mortar is fresh.

6. AVAILABILITY AND COST
Availability
LATICRETE materials are available worldwide.

For Distributor Information, Call:
Toll Free: 1.800.243.4788
Telephone: +1.203.393.0010
For on-line distributor information, visit LATICRETE at laticrete.com

Cost
Contact a LATICRETE Distributor in your area.

7. WARRANTY
See 10. FILING SYSTEM:

8. MAINTENANCE
LATICRETE and LATAPoxy grouts require routine cleaning with a neutral pH soap and water. All other LATICRETE and LATAPoxy materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

9. TECHNICAL SERVICES
Technical Assistance
Information is available by calling the LATICRETE Technical Service Hotline:
Toll Free: 1.800.243.4788, ext. 1235
Telephone: +1.203.393.0010, ext. 1235
Fax: +1.203.393.1948

Technical and Safety Literature
To acquire technical and safety literature, please visit our website at laticrete.com.

10. FILING SYSTEM
Additional product information is available on our website at laticrete.com. The following is a list of related documents:
- DS 230.13: LATICRETE Product Warranty
- DS 230.05: LATICRETE 5 Year System Warranty
- DS 230.13: LATICRETE Product Warranty A component of: DS 230.0: LATICRETE 10 Year System Warranty (United States and Canada)