1. PRODUCT NAME
LATASIL™

2. MANUFACTURER
LATICRETE International, Inc.
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Bethany, CT 06524-3423 USA
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3. PRODUCT DESCRIPTION
LATASIL sealant is a high performance, one component, neutral cure, 100% silicone sealant designed for ceramic tile & stone applications.

Uses
- Exterior and interior use
- Swimming pools and other wet area applications
- Joints for ceramic tile & stone applications
- Expansion joints in residential and commercial applications

Advantages
- Conforms to the following properties under ASTM C–920: Type S
- Conforms to ASTM C-794 Adhesion Properties
- Equipped with anti-microbial technology to protect the treated article
- Grade NS
- Resistant to pool chemicals
- Matches all 40 LATICRETE® grout colors as well as clear
- Class 25
- Easy to smooth and tool
- Excellent for masonry construction
- Use NT
- Excellent movement capacity—25% extension & compression
- Can be used where ceramic tile abuts glass and window framing
- Use I
- Compliments LATAPOXY® 310 Stone Adhesive system (see section 10. FILING SYSTEMS)
- Use M
- Use G

Suitable Substrates

Packaging
- 4.5 GALLON (18.1KG) PAIL
- 5 GAL (20L) 5 x Carton
- 8 oz bottle (17L) 5XCARTON
- 10.3 OZ (6 X 305ML) 6XCARTON
- 6X10.3OZ/305ML (305ML) EA

Approximate Coverage
Coverage will vary depending upon joint size and width.

<table>
<thead>
<tr>
<th>Joint Width</th>
<th>Coverage</th>
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<tbody>
<tr>
<td>3/8&quot; x 3/8&quot;</td>
<td>Approximately 11 lineal feet (3.35 m) per tube at 3/8&quot; by 3/8&quot; (9 mm x 9 mm) joint width.</td>
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<tr>
<td>1/4&quot; x 1/4&quot;</td>
<td>Approximately 25 lineal feet (7.62 m) per tube at 1/4&quot; by 1/4&quot; (6 mm x 6 mm) joint width.</td>
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Shelf Life
Factory sealed containers of this product are guaranteed to be of first quality for 18 months. Store unopened in cool dry conditions. Once opened or punctured, contents will harden.

Limitations
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for
waterproofing membranes. When a waterproofing membrane is required, use a LATICRETE® Waterproofing Membrane (see Section 10 FILING SYSTEMS).

- A test area should be conducted when used with stone. Test sealant on small area to verify results.
- Use LATASIL 9118 Primer for porous stone and tile and for wet area applications. Conduct a test area to verify results.
- Not for use in applications where physical abuse or abrasion is likely.
- Do not use on or adjacent to building materials that may bleed oils, plasticizers or solvent materials such as impregnated wood, oil based caulks, green or partially vulcanized rubber gaskets or tapes.
- For stone installations, test a small area to check for any fluid migration and to verify results.
- Not a structural glazing adhesive.
- Joint depth should not exceed 1/2" (12 mm) thickness (use backer rod for deeper joints).
- Joint width should not exceed 1" (25 mm) and be narrower than 1/8" (3 mm).
- For perimeter sealing or expansion joint design, the ratio of the joint width to sealant depth should be roughly 2:1.
- Cannot be painted.

Cautions
- Consult SDS for safety information.
- Protect finished work from traffic and exposure to water until fully cured, generally 24 hours at 70°F (21°C).
- Sealant must cure a minimum of 4 days at 70°F (21°C)/50% R.H. prior to exposing to continuous water submersion.
- However, the other tile/stone installation materials (e.g. mortars, membranes, grouts) must cure a minimum of 14 days at 70°F (21°C)/50% R.H. prior to exposing to continuous water submersion.
- Maintain surface temperature between 40°F (4°C) and 90°F (32°C) during installation and for 24 hours thereafter.
- Uncured sealant may cause serious eye damage if contact is made. Avoid contact with sealant until cured.
- Keep out of reach of children.
- If uncured sealant comes in contact with skin, wash with soap and water immediately.
- Always use LATASIL with adequate ventilation and avoid prolonged breathing of vapor and prolonged skin contact.

4. TECHNICAL DATA

Applicable Standard

Physical Properties

| Service Temperature Range | -40°F (-40°C) to +350°F (177°C) |
| Sag or Slump | None |
| Tack Free Time at 77°F (25°C), 50% RH | 17 Minutes |
| Tooling Time | 7–10 Minutes |
| Durometer Hardness-Shore A | 27 |
| Tensile Strength | 280 psi (1.9 Mpa) |
| Dynamic Joint Movement | +/-25% |
| Weatherability, 10,000 hours QUV Weatherometer | No Change |

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

- Preparation Clean all joints and surfaces to receive sealant, removing all foreign matter and contaminants such as grease, oil, dust, water, frost, surface dirt, old sealants and protective coatings. Metal, glass and plastic surfaces should be cleaned by mechanical or solvent procedures. Simple detergent or soap and water treatments are not acceptable. In all cases where utilized, solvents should be wiped on and off with clean, oil and lint free cloths. When using any solvent always follow solvent manufacturer’s safety, handling and installation recommendations.
- Application Substrates For Priming Use LATASIL 9118 Primer for these substrates: Stainless Steel Sandstone * Metal Limestone (or other Porous Stones) PVC Fiber Reinforced Cement Subject to testing and approval by. Actual stone samples to be provided for testing. Swimming Pool Application: Use LATASIL 9118 Primer for all permanent wet area applications. For underwater or continuous wet area applications, polyethylene foam backer rod is recommended. Use polyethylene bond breaker tape on joints too shallow to accommodate foam rod. Polyethylene backer rod is "closed cell" which is water repellent. General Installation Instructions: Use polyurethane or polyethylene foam backer rod for
deep joints. Use polyethylene bond breaker tape on joints too shallow to accommodate foam rod. These materials allow the silicone to stretch freely with joint movement. Apply masking tape to the face of the veneer. Masking tape will allow for easier removal of sealant if it comes into contact with the face of the veneer. Sealant should only be applied into the joints, adhering to the flanks of the veneer. Applying the masking tape results in a cleaner look, and allows for easy tooling without affecting the face of the veneer. Apply sealant into the joint, filling completely. Finish joints with a “Jointing Tool” when complete (within 5–7 minutes) for a smooth professional finish. Proper tooling of the sealant ensures contact with the joint flanks. Remove masking tape immediately after tooling. Wipe any sealant off the face of the veneer immediately. Cleaning Cured joints should be cleaned regularly with a neutral pH cleaner.

6. AVAILABILITY AND COST

Availability
LATICRETE materials are available worldwide.

For Distributor Information, Call:
   Toll Free: 1.800.243.4788
   Telephone: +1.203.393.0010
For on-line distributor information, visit LATICRETE at laticrete.com

Cost
Contact a LATICRETE Distributor in your area.

7. WARRANTY

See 10. FILING SYSTEM:
- DS 025.0: 25 Year System Warranty
- DS 230.05: 5 Year System Warranty (United States and Canada)
- DS 230.10: 10 Year System Warranty
- DS 230.13: 1 Year Product Warranty
- DS 230.15APD: LATICRETE 15 Year Tile & Stone System Warranty
- DS-230.15SPD: LATICRETE 15 Year System Warranty For Steel or Wood Framed Exterior Facades (United States and Canada) MVIS
- DS 230.99: LATICRETE Lifetime System Warranty (United States and Canada)

8. MAINTENANCE

Joints should be cleaned regularly with neutral pH cleaners.

9. TECHNICAL SERVICES

Technical Assistance
Information is available by calling the LATICRETE Technical Service Hotline:
   Toll Free: 1.800.243.4788, ext. 1235
   Telephone: +1.203.393.0010, ext. 1235
   Fax: +1.203.393.1948

Technical and Safety Literature
To acquire technical and safety literature, please visit our website at laticrete.com.

10. FILING SYSTEM

Additional product information is available on our website at laticrete.com. The following is a list of related documents:
- DS 230.13: LATICRETE Product Warranty
- DS 230.05: LATICRETE 5 Year System Warranty (United States and Canada)
- DS 230.15: LATICRETE 15 Year System Warranty (United States and Canada)
- DS 025.0: LATICRETE 25 Year System Warranty (United States and Canada)
- DS 230.99: LATICRETE Lifetime System Warranty (United States and Canada)