1. PRODUCT NAME
LATICRETE SELECT-BOND Rapid Kit

2. MANUFACTURER
LATICRETE International, Inc.
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Toll Free:  1.800.243.4788, ext. 1235
Fax:      +1.203.393.1684
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3. PRODUCT DESCRIPTION

The LATICRETE SELECT-BOND Rapid Kit is a component of the LATICRETE SELECT-BOND Adhesive System. The SELECT-BOND Rapid Kit is designed to be mixed with the LATICRETE SELECT-BOND Adhesive to provide fast setting adhesive for the installation of tile and stone.

LATICRETE SELECT-BOND Adhesive is polymer modified tile and stone adhesive that can be used for both thin bed and Large Heavy Tile applications. Designed to be used alone or mixed with one of three optional LATICRETE SELECT-BOND Adhesive System Kits for additional performance enhancements – Non-Sag, Rapid and High Performance / ANSI A118.15. See individual product data sheets for each SELECT-BOND Adhesive System Kit. When used alone (without additional SELECT-BOND Adhesive System Kits, LATICRETE SELECT-BOND Adhesive provides a one-step installation for ceramic tile, porcelain tile, marble and stone on floors and walls. Approved for use over exterior glue plywood for interior installations.

Uses
- For interior and exterior floor and wall installations of ceramic tile, porcelain tile and stonewall installations of interior and exterior ceramic tile, porcelain tile and stone.

Advantages
- Rapid setting
- Ready for grouting in 3 to 4 hours.
- Exceeds ANSI A118.4 H F and A118.11 Requirements
- Exceeds ISO/EN 13007-2 Requirements for C1F
- For interior and exterior floor and wall applications
- Use for both thin bed and Large and Heavy Tile applications
- Supports heavy tile and stone, reducing lippage problems
- "Extra Heavy" rating per ASTM C627 (TCNA)
- Build up to 3/4" (19mm) without shrinkage

Suitable Substrates
- Cement Mortar
- Concrete
- Ceramic Tile and Stone
- Cement Plaster
- Cement Backer Board (Consult cement backer board manufacturer for specific installation recommendations and to verify acceptability for exterior use)
- Concrete Masonry
- Brick Masonry
- Cement Terrazzo
- Properly Prepared Vinyl Or Other Resilient Tile (Interior Only)
- Non Water Soluble Cut-Back Adhesive (Interior Only)
- Plastic Laminate (Interior Only)
- Exterior Glue Plywood (Interior Only)
- STRATA_MAT
- HYDRO BAN Board (Consult product datasheet (DS 040.0) for specific installation recommendations)
Packaging

10 x 0.66 lbs (299 g) Kits per Carton (2 x .33 lb (149 g) packs per Kit)

Approximate Coverage

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>25 lb Bag</th>
<th>11.3 Kg Bag</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; x 1/4&quot; (6 mm x 6 mm) notched trowel</td>
<td>40 - 47.5</td>
<td>3.7 -4.4</td>
</tr>
<tr>
<td>1/4&quot; x 3/8&quot; (6 mm x 9 mm) notched trowel</td>
<td>30 - 35</td>
<td>2.8 - 3.2</td>
</tr>
<tr>
<td>1/2&quot; x 1/2&quot; (12 mm x 12 mm) notched trowel</td>
<td>20 - 25</td>
<td>1.8 - 2.3</td>
</tr>
</tbody>
</table>

Shelf Life

12 months unopened. Store at 40°F to 75°F (4°-24°C) in a covered area (out of the sun). Material should be kept in a cool dry place prior to application.

Limitations

- Do not install tile/stone when surface temperatures are below freezing (32°F [0°C])
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for waterproofing membranes. When a waterproofing membrane is required, use a LATICRETE® waterproofing membrane (see Section 10 FILING SYSTEM).
- Not for use in submerged applications.
- DO NOT bond to particle board, luan, Masonite® or hardwood surfaces
- Only use LATICRETE SELECT-BOND Adhesive System Kits with SELECT-BOND Adhesive. Do not use with other adhesives.
- It is not recommended to mix more than one type of LATICRETE SELECT-BOND Adhesive System Kit with a bag of SELECT-BOND Adhesive.

Cautions

- Consult SDS for more safety information.
- Use LATAPOXY® 300 Adhesive for installing green marble or water sensitive stone and agglomerates, and resin backed tiles and stones.
- During cold weather, protect finished work from traffic until fully cured.
- Causes severe skin burns and serious eye damage. Wear protective gloves/protective clothing/eye protection/face protection. In case of contact, flush thoroughly with water.

For white and light-colored stones, use LATICRETE SELECT-BOND Adhesive white

Keep out of reach of children.

4. TECHNICAL DATA

Applicable Standard

- Exceeds ANSI A118.4 H F and A118.11 Requirements
- Exceeds ISO/EN 13007-2 Requirements for C1FH

Physical Properties

<table>
<thead>
<tr>
<th>Test</th>
<th>Requirement</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vit-Vit Shear Strength: 4 hours</td>
<td>50 PSI (0.34 MPa)</td>
<td>55 - 100 PSI (0.38 - 0.69 MPa)</td>
</tr>
<tr>
<td>Vit-Vit Shear Strength: 24 hours</td>
<td>75 PSI (0.52 MPa)</td>
<td>150-250 PSI (0.1.03 - 1.72 MPa)</td>
</tr>
<tr>
<td>Vit-Vit Shear Strength: 7 Days</td>
<td>200 PSI (1.38 MPa)</td>
<td>350-450 PSI (2.41 - 3.10 MPa)</td>
</tr>
<tr>
<td>Vit-Vit Shear Strength: 7 Water Immersion</td>
<td>150 PSI (1.03 MPa)</td>
<td>200 - 300 PSI (1.38 - 2.07 MPa)</td>
</tr>
<tr>
<td>Glazed Wall Tile Shear Strength: 7 Days</td>
<td>200 PSI (1.38 MPa)</td>
<td>350-450 PSI (2.41 - 3.10 MPa)</td>
</tr>
<tr>
<td>Glazed Wall Tile Shear Strength: 7 Days Water Immersion</td>
<td>300 PSI (2.07 MPa)</td>
<td>350-450 PSI (2.41 - 3.10 MPa)</td>
</tr>
</tbody>
</table>

Data Sheets are subject to change without notice. For latest revision, visit laticrete.com.

DS-81-0220
### Test Results

<table>
<thead>
<tr>
<th>Test</th>
<th>Requirement</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Time: 10 Minutes at 28 Days</td>
<td>&gt; 75 PSI (&gt; 0.50 MPa)</td>
<td>181 - 254 PSI (1.25 - 1.75 MPa)</td>
</tr>
<tr>
<td>Open Time: 20 Minutes at 28 Days</td>
<td>&gt; 75 PSI (&gt; 0.50 MPa)</td>
<td>102 - 131 PSI (0.70 - 0.90 MPa)</td>
</tr>
<tr>
<td>Quarry Tile-Plywood Shear Strength: 4 Hours</td>
<td>50 psi (0.34 MPa)</td>
<td>55 - 65 PSI (0.38 - 0.45 MPa)</td>
</tr>
<tr>
<td>Quarry Tile-Plywood Shear Strength: 24 Hours</td>
<td>100 psi (0.69 MPa)</td>
<td>100 - 110 PSI (0.69 - 0.76 MPa)</td>
</tr>
<tr>
<td>Quarry Tile-Plywood Shear Strength: 7 Days</td>
<td>100 psi (0.69 MPa)</td>
<td>110 - 130 PSI (0.76 - 0.90 MPa)</td>
</tr>
<tr>
<td>Quarry Tile-Plywood Shear Strength: 28 Days</td>
<td>150 psi (1.03 MPa)</td>
<td>150 - 160 PSI (1.03 - 1.10 MPa)</td>
</tr>
</tbody>
</table>

### Working Properties

<table>
<thead>
<tr>
<th>Property Name</th>
<th>Property Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Time</td>
<td>20 minutes</td>
</tr>
<tr>
<td>Pot Life</td>
<td>30–50 minutes</td>
</tr>
<tr>
<td>Time To Grout</td>
<td>3–4 hours</td>
</tr>
<tr>
<td>Time to Heavy Traffic</td>
<td>5-6 hours</td>
</tr>
</tbody>
</table>

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

#### 5. INSTALLATION

- **Surface Preparation**
  
  All surfaces should be between 40°F (4°C) and 90°F (32°C) and structurally sound, clean and free of all dirt, oil, grease, paint, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with Latex Portland Cement Underlayment to provide a wood float (or better) finish. Dry, dusty concrete slabs or masonry should be dampened and excess water swept off. Installation may be made on a damp surface. New concrete slabs shall be damp cured and 28 days old before application. There is no minimum cure time for concrete slabs when mortar is mixed with latex additive.

  All slabs must be plumb and true to within 1/4" (6 mm) in 10 ft (3 m). Expansion joints shall be provided through the tile work from all construction or expansion joints in the substrate. Follow ANSI specification A108.01-3.7 “Requirements for Movement Joints: Preparations by Other Trades” or TCNA detail EJ-171 “Movement Joints—Vertical & Horizontal”. Do not cover expansion joints with mortar.

1. Installer must verify that deflection under all live, dead and impact loads of interior plywood floors does not exceed industry standards of L/360 for ceramic tile and brick or L/480 for stone installations where L=span length.

2. Minimum construction for interior plywood floors.

  **SUBFLOOR:** 5/8" (16 mm) thick exterior glue plywood, either plain with all sheet edges blocked or tongue and groove, over bridged joints spaced 16" (400 mm) o.c. maximum; fasten plywood 6" (150 mm) o.c. along sheet ends and 8" (200 mm) o.c. along intermediate supports with 8d ring-shank, coated or hot dip galvanized nails (or screws); allow 1/8" (3 mm) between sheet ends and 1/4" (6 mm) between sheets edges; all sheet ends must be supported by a framing member; glue sheets to joints with construction adhesive.

  **UNDERLAYMENT:** 5/8" (16 mm) thick exterior glue plywood fastened 6" (150 mm) o.c. along sheet ends and 8" (200 mm) o.c. in the panel field (both directions) with 8d ring-shank, coated or hot dip galvanized nails (or screws); allow 1/8" (3 mm) to 1/4" (6 mm) between sheets and 1/4" (6 mm) between sheet edges and any abutting surfaces; offset underlayment joints from joints in subfloor and stagger joints between sheet ends; glue underlayment to subfloor with construction adhesive. Refer to Technical Data Sheet 152 Bonding Ceramic Tile, Stone or Brick Over Wood Floors for complete details.

**Mixing**

Use approximately 2.3 – 2.5 quarts (2.1 – 2.3 L) of clean potable water. Place water in a clean mixing container. Remove 1 LATICRETE SELECT-BOND Rapid packet from the bag. The internal bag is a water-dispersible pack – when using the 25 lb. (11.3 kg) bag of SELECT-
BOND Adhesive, drop only one SELECT-BOND Rapid packet directly in the water in clean mixing container (Keep the remaining SELECT-BOND Rapid Packet in the resealable bag for use later). Mix with a drill mixer until dispersed evenly in container and the dispersible pack is no longer visible. Add 25 lb bag of LATICRETE SELECT-BOND Adhesive. Mix with a slow speed drill mixer (300 rpm) for 1 minute.

Apply mortar to substrate with flat side of trowel, pressing firmly to work into surface. Comb on additional mortar with the notched side of the trowel. Spread as much mortar as can be covered with tile in 15–20 minutes. Back butter large > 8” x 8” (>200 mm x 200 mm) irregular backed tiles to provide full bedding and firm support. Place tiles into wet, sticky mortar and beat in using a beathing block and rubber mallet to embed tile and to adjust level. Check mortar for complete coverage periodically removing a tile and inspecting bedding mortar transfer onto back of tile. If mortar is skimmed over (not sticky) remove and replace with fresh mortar.

**Grouting**

Grout installation after a minimum of 4 hours curing time at 70°F (21°C). Grout with SPECTRALOCK® PRO Premium Grout†, SPECTRALOCK® PRO Grout†, PERMACOLOR® SELECT, PERMACOLORSELECT NS or PERMACOLORGrout.

**Cold Weather Note:** The setting of portland cement mortars and grouts are retarded by low temperatures. Protect finished work for an extended period when installing in cold weather. Do not set tile when surface temperature is below freezing or when substrate is frozen.

**Hot Weather Note:** The evaporation of moisture in portland cement mortars is accelerated by hot, dry conditions. Apply to dampened surfaces and protect freshly spread mortar and finished work when installing in hot temperatures.

**Cleaning**

Clean tools and tile work with water while mortar is fresh.

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**6. AVAILABILITY AND COST**

**Availability**

LATICRETE materials are available worldwide.