



Globally Proven  
Construction Solutions

# LATAPOXY® 300 Adhesive

DS44-300-0319

LATAPOXY 300 Adhesive is a chemical resistant, epoxy adhesive that will bond to most sound, clean surfaces. Adhesive spreads easily and cleans with water while fresh. LATAPOXY 300 Adhesive is a factory-proportioned kit consisting of epoxy resin, hardener and chemical resistant silica filler. LATAPOXY 300 Adhesive can be used in interior and exterior (see limitations) walls and floors, wet and dry areas.



## FEATURES/BENEFITS

- Water cleanable.
- No flammable solvents are required to clean tools or finished work.
- Ideal for installing moisture sensitive marble and agglomerate tiles.
- Ideal for the installation of resin backed tile, mosaics, stone, and agglomerates.
- Non-staining on white and light-colored marble.
- High bond strength.
- Maximum chemical resistance.

## USES

For heavy duty commercial chemical resistant installations in food processing areas, commercial kitchens, restaurants, etc. Also use LATAPOXY 300 Adhesive to install all types of ceramic tile, marble and natural stone over post-tensioned and precast floor systems. Also recommended for rubber flooring and wood block floors and the installation of green marble, white marble and agglomerate marbles that have a tendency to stain, darken or warp when installed with water-based installation materials.

**Note:** The Tile Council of North America recommends the use of epoxy adhesives and grouts for thin-set installations on suspended concrete slabs and for floors and walls when chemical resistance is required.

## MANUFACTURER/DISTRIBUTED BY

LATICRETE South East Asia Pte Ltd (Level 2, A3)  
No. 38 Sungei Kadut, Street 2, Singapore 729245  
Telephone: +65 6515 3028 Fax: +65 6515 3037  
Internet: [se.laticrete.com.sg](http://se.laticrete.com.sg)

## STANDARDS/CERTIFICATIONS

- ANSI A118.3, American National Standard Specifications for Chemical Resistant, Water Cleanable Tile-Setting and Grouting Epoxy and Water Cleanable Tile-Setting Epoxy Adhesive
- EN12003
- EN1346



This product has been certified green under the UL GREENGUARD Certification Program

### Suitable Substrates

- Concrete
- Ceramic tile and stones
- Exterior glue plywood\*
- Concrete masonry
- Brick masonry
- Non-water soluble cut-back adhesive
- Vinyl or other resilient tile\*
- Cement mortar beds
- Gypsum wallboard\*
- Cement plaster
- Cement terrazzo
- Plastic laminate\*
- Cement backer board\*\*
- Steel

\* Interior application only.

\*\* Consult cement backer board manufacturer for specific installation recommendations and to verify acceptability for exterior use.

### Packaging

Unit consists of the following components:

- Part A: 2 x 0.5kg
- Part B: 2 x 1kg
- Part C: 2 x 4.1kg

LATAPOXY 300 Adhesive is a factory proportioned kit with resin, hardener and filler powder, packed in a plastic mixing pail together with rubber gloves, cleaning pad and instructions.

### Approximate Coverage

	#1 Unit	#2 Unit
With 6 x 6 mm square notch trowel	15–18 sq. ft./1.4–1.7 m <sup>2</sup>	30–35 sq. ft./2.8–3.3 m <sup>2</sup>

\*Resilient and wood flooring only.

### Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for one (1) year\*, at temperatures >0°C and <40°C..

\* High humidity will reduce the shelf life of bagged product.

### Limitations

- Not for use as a grout. Use SpectraLOCK®† PRO Grout; LATAPOXY® SP-100 or LATAPOXY 2000 Industrial Grout.  
† United States Invention Patent No.: 6881768 (and other Patents)
- Do not install when surface temperature is below 16°C or above 32°C.
- Adhesives for ceramic tile and stone are not replacements for waterproofing membranes. When a waterproofing membrane is required, use a LATICRETE Waterproofing Membrane.
- Consult LATICRETE Technical Services on limitations for exterior installations.
- When installing ceramic tile and stone, verify that substrate deflection does not exceed the maximum allowable industry standard of L/360 for ceramic tile and L/480 for stone under

combined live and dead loads. Some marbles and other stone have low flexural strength and may not be suitable for installation over wood floors.

### Cautions

Consult MSDS for more safety information.

- During cold weather, protect finished work from traffic until fully cured.
- LATAPOXY 300 Adhesive Part A is corrosive until fully cured. Damage to eyes or skin is possible.
- Wait 14 days after the final grouting period before filing water features with water at 21°C.
- Contains silica sand. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- Keep out of reach of children.

### TECHNICAL DATA

#### Performance Properties

Test	Test Method	Specification	Results
Quarry Tile Shear Bond Strength	ANSI A118.3-5.5	>6.9N/mm <sup>2</sup>	>8.5N/mm <sup>2</sup>
Compressive Strength	ANSI A118.3-5.6	>24.1N/mm <sup>2</sup>	>51N/mm <sup>2</sup>
Tensile Strength	ANSI A118.3-5.7	>6.9N/mm <sup>2</sup>	>12.4N/m <sup>2</sup>
Thermal Shock Resistance	ANSI A118.3-5.8	>3.4 N/mm <sup>2</sup>	>8.2N/mm <sup>2</sup>
Shrinkage	ANSI A118.3-5.3	<0.25%	<0.1%
Sag Resistance	ANSI A118.3-5.4	No Shape Change	Pass
Water Cleanability	ANSI A118.3-5.1	>80 minutes	>80 minutes
Initial Shear Adhesion	EN12003 7.3	≥2 N/mm <sup>2</sup>	>24 N/mm <sup>2</sup>
Shear Adhesion Strength after Water Immersion	EN12003 7.4	≥2 N/mm <sup>2</sup>	>15N/mm <sup>2</sup>
Shear Adhesion After Thermal Shock	EN12003 7.5	≥2 N/mm <sup>2</sup>	>17N/mm <sup>2</sup>
Open Time Tensile Adhesion Strength	EN1346	≥0.5N/mm <sup>2</sup>	>3.5N/mm <sup>2</sup>

Data from TCA054-05, TCA 095-90, and without notification. Results shown are typical performance will depend on installation methods.

### Classification in Compliance with EN 12004

LATAPOXY® 300 Epoxy Adhesive is CE marked, by Materialprüfungs- und Versuchsanstalt Neuwied Baustoffe GmbH (Neuwied, Germany)

### Working Properties (21°C)

Pot Life	45 Minutes
Time to Grout	12 hours
Time to light traffic	12 hours

Time to Heavy Traffic	24 hours
Minimum Application Layer	1/8 (3mm)
Maximum Application Layer	3/8 (9mm)
Wet Density	1590 kg/m <sup>3</sup>

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions

### Chemical Resistance\* Chart (21°C)

CHEMICAL RESISTANCE CHART LATAPOXY® 300 EPOXY ADHESIVE		
REAGENT TYPE	LATAPOXY 300 Modified Epoxy Adhesive EXPOSURE LEVEL	
	Continuous Exposure	Intermittent Exposure
Citric Acid 10%	R	R
Sulfuric Acid 1%	R	R
Hydrochloric Acid 1%	R	R
Lactic Acid 5%	R	R
Vinegar	NR	R
Acetic Acid 10%	NR	R
Phosphoric Acid 5%	R	R
Sodium Hydroxide 10%	R	R
Sodium Chloride 10%	R	R
Concentrated Detergents	R	R
Ammonium Hydroxide	R	R
Sugars	R	R
Gasoline	R	R
Cooking Oil	R	R
Turpentine	R	R
Mineral Spirits	R	R
Toluene	NR	NR
Xylol	NR	NR

R= Recommended NR= Not Recommended

Chemical resistance determined in accordance with ASTM C267-1982.

NOTES TO SPECIFIER: Use the constant exposure recommendations for intermittent exposure to reagents at temperatures above 32°C.

\* Intermittent is less than 3 days exposure.

\*\* Constant is 1 month exposure.

## INSTALLATION

### Surface Preparation

All surfaces should be between 8°C and 35°C and structurally sound, clean and free of all dirt, oil, grease, paint, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with LATICRETE Latex Portland Cement Underlayment to provide a wood float (or better) finish. Installation may be made on a damp surface. New concrete slabs must be damp cured and 28 days old prior to application. All slabs must be plumb and true to within 6mm in 3 m. Expansion joints shall be provided through the tile work from all construction or expansion joints in the substrate.

Follow ANSI specification A108.01-3.7 "Requirements for Movement Joints: Preparations by Other Trades" or TCNA detail EJ-171 "Movement Joints—Vertical & Horizontal". Do not cover expansion joints with mortar. Note: Temperature will effect working properties of LATAPOXY® 300 Epoxy Adhesive. Warm temperatures will speed curing and shorten working time. Cool temperatures will slow curing and

require longer time to traffic. Store LATAPOXY 300 Epoxy Adhesive at 21°C for 24 hours prior to use.

1. Installer must verify that deflection under all live, dead and impact loads of interior plywood floors does not exceed industry standards of L/360 for ceramic tile and brick or L/480 for stone installations where L=span length.
2. Minimum construction for interior plywood floors.  
**SUBFLOOR:** 5/8" (15 mm) thick exterior glue plywood, either plain with all sheet edges blocked or tongue and groove, over bridged joints spaced 16" (400 mm) o.c. maximum; fasten plywood 6" (150 mm) o.c. along sheet ends and 8" (200 mm) o.c. along intermediate supports with 8d ring-shank, coated or hot dip galvanized nails (or screws); allow 1/8" (3 mm) between sheet ends and 1/4" (6 mm) between sheets edges; all sheet ends must be supported by a framing member; glue sheets to joints with construction adhesive.  
**UNDERLAYMENT:** 5/8" (15 mm) thick exterior glue plywood fastened 6" (150 mm) o.c. along sheet ends and 8" (200 mm) o.c. in the panel field (both directions) with 8d ring-shank, coated or hot dip galvanized nails (or screws); allow 1/8" (3 mm) to 1/4" (6mm) between sheets and 1/4" (6 mm) between sheet edges and any abutting surfaces; offset underlayment joints from joints in subfloor and stagger joints between sheet ends; glue underlayment to subfloor with construction adhesive. Refer to Technical Data Sheet 152 "Bonding Ceramic Tile Stone or Brick Over Wood Floors" for complete details.
3. **DO NOT** bond to particle board, luan, Masonite® or hardwood surfaces.

### Mixing

Pour LATAPOXY 300 Adhesive Part A and Part B into a clean mixing pail and mix thoroughly. Add LATAPOXY 300 Part C Filler Powder and mix to a smooth, trowelable consistency. Mortar is ready for use immediately after mixing.

### Application

Apply mortar to the substrate with the flat side of the trowel, pressing firmly to work into surface. Comb on additional mortar with the notched side.

Note: Use the proper sized notched trowel to ensure full bedding of the tile. Back butter large tiles >300 mm x 300 mm to provide full bedding and firm support. Place tiles into wet, sticky mortar and beat in using a beating block and rubber mallet to embed tile and adjust level. Check mortar for complete coverage by periodically removing a tile and inspecting bedding mortar transfer onto back of tile.

## AVAILABILITY AND COST

### Availability

LATICRETE and LATAPOXY materials are available worldwide. For distributor information, call:

Telephone: (65) 6515-3028

Fax: (65) 6515-3037

For on-line distributor information, visit LATICRETE at [se.laticrete.com](http://se.laticrete.com)

### Cost

Contact a LATICRETE Distributor in your area.

### WARRANTY

LATICRETE International warrants LATAPOXY 300 Adhesive is free from manufacturing defects and will not break down, deteriorate or disintegrate under normal usage for a period of one (1) year from date of purchase subject to terms and conditions.

### MAINTENANCE

LATICRETE and LATAPOXY grouts require routine cleaning with a neutral pH soap and water. All other LATICRETE and LATAPOXY materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

### TECHNICAL SERVICES/ CONTACT

#### Technical Assistance

Information is available by calling:

LATICRETE South East Asia Pte Ltd  
(Level 2, A3)  
No. 38 Sungei Kadut, Street 2,  
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Telephone: (65) 6515-3028  
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#### Technical and safety literature

To acquire technical and safety literature, please visit our website at [se.laticrete.com](http://se.laticrete.com)