Primer EP WB

Primer EP WB is a fast drying low odor, water-borne, catalyzed polymer primer for concrete substrates. The product provides excellent adhesion to new or existing concrete.

FEATURES/BENEFITS

- Superior Adhesion to Concrete
- Excellent Intercal Bond Strength
- No VOC
- Fast Re-Coat Times
- Reasonable Weathering Characteristics

USES

- For priming concrete substrates, cement screeds and epoxy mortars
- For normal to strong absorbent substrates
- Binder for levelling mortars and mortar screeds
- Primer for WB Epoxy floor coating systems

MANUFACTURER/ DISTRIBUTED BY

LATICRETE South East Asia Pte Ltd (Level 2, A3)
No. 38 Sungei Kadut, Street 2, Singapore 729245
Telephone: +65 6515 3028  Fax: +65 6515 3037
Internet: se.laticrete.com

STANDARDS/CERTIFICATIONS

- ASTM D4541
- ANSI A118.8
Packaging
Part A: 5kg
Part B: 20kg

Approximate Coverage
One set of Primer EP WB yield a coverage of approximate 121m² at 0.15mm thick per coat

Estimated consumption of Primer EP WB depending on the surface absorption, roughness, loss and wastage.

Colors
Available in Clear for primer.

Shelf Life
12 months unopened. Store at 5°C - 30°C in a covered area (out of the sun). Material should be kept in a cool dry place prior to application. Do not allow to freeze.

Cautions
FOR PROFESSIONAL USE ONLY
- Thoroughly read all technical data sheets, application guidelines, warranty disclaimers and Safety Data Sheets (SDS) prior to use.
- Epoxy products contain chemical ingredients that are considered hazardous. Read the container label warning and SDS prior to use.
- Wear safety eye protection when applying. Contact with eyes may cause irritation. Flush eyes with water for 15 Minutes, if symptoms persist seek medical attention.

Mock-ups and field test areas are required in order to validate performance and appearance related characteristics (including but not limited to color, inherent surface variations, wear, anti-dusting, abrasion resistance, chemical resistance, stain resistance, coefficient of friction, etc.) to ensure system performance as specified for the intended use, and to determine approval of the decorative flooring system.

TECHNICAL DATA

Performance Properties

<table>
<thead>
<tr>
<th>Working Properties</th>
<th></th>
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<tbody>
<tr>
<td>Dry-Film Thickness</td>
<td>0.15 mm</td>
</tr>
<tr>
<td>Pot Life</td>
<td>45 minutes</td>
</tr>
<tr>
<td>Time to Light Traffic</td>
<td>8 hours</td>
</tr>
<tr>
<td>Full Cure</td>
<td>7 days</td>
</tr>
<tr>
<td>Mixing Ratio</td>
<td>1 Part A; 4 Part B by weight</td>
</tr>
<tr>
<td>Supply form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Transparent Milky Yellow</td>
</tr>
<tr>
<td>Density</td>
<td>1.29kg/L</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Test</th>
<th>Test Method</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Full of Strength (7 days)</td>
<td>ASTM D4541</td>
<td>&gt;3.5 N/mm²</td>
</tr>
<tr>
<td>Shear Bond Adhesion Strength (Normalized)</td>
<td>ANSI A118.8</td>
<td>&gt;7.0 N/mm²</td>
</tr>
</tbody>
</table>

Specifications are subject to change without notification. Technical data shown in product data sheets are typical but reflect laboratory test procedures conducted in laboratory conditions. Actual field performance and test results will vary due to critical job site factors. All recommendations, statements and technical data contained in this data sheet are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not be construed as a warranty or guarantee of any kind. Satisfactory results depend upon many factors beyond the control of LATICRETE International, Inc. User shall rely on their own information and tests to determine suitability of the product for the intended use and user assumes all risk, loss, damage, expense and liability resulting from their direct use, indirect use or consequential to their use of the product. LATICRETE shall not be liable to the buyer or any third party for any injury, loss or damage directly or indirectly resulting from use or inability to use the product.

INSTALLATION

Surface Preparation
Always properly prepare surface as an open, porous surface is necessary for primer bonding. The surface must be deemed structurally and mechanically sound, clean, and dry. Proper surface preparation is required for decorative concrete, thin-film “ClassA” type” flooring systems or sealer/finish coatings. This is best achieved with shot-blasting or mechanical grinding machines using diamond heads achieving a final 30 to 80-grit profile. Recommended surface profile of CSP2, Reference ICRI Technical Guideline No. 03732 prior to application.

Surfaces to be coated must be free of previous coatings, sealers, grease and any other contaminants that may impede adhesion. Always check the surface for any bond inhibitors prior to application. Any repairs must be addressed prior to application and should be repaired in accordance with ICRI standards.

Mixing
Product must not freeze. Combine 1 component Part A with 4 components Part B, mechanically mix with a power drill at low speed for approximately 2 minutes. No induction time is required prior to use. If micro-media agents are to be incorporated, they are to be added after thoroughly mixing A and B. Material may be thinned with up to 10% water. Use the mixture within 45 minutes.

Application
Squeegee or medium roller application is recommended. Small chip brushes may be used along the perimeter and in more difficult to reach areas. Primer EP WB will typically be dry to the touch 23 hours after application, depending on ambient temperature, slab temperature and humidity. Prior to recoating, Primer EP WB should be lightly sanded with a floor sander with a 60-screen pad or equivalent. Following sanding, the area should be given a quick solvent wipe with acetone or other adhesion promoter prior to recoating. Never use alcohol to clean the floor. Product may be recoated at that time or when deemed appropriate by system specification. Foot traffic is generally acceptable after 2-3 hours with 24 hours minimum required for vehicular traffic.

Clean Up
Clean up with water immediately after use.

AVAILABILITY AND COST

Availability
LATICRETE® materials are available worldwide. For distributor information, call:
Telephone: (65) 65153028
Fax: (65) 6515-3037
For online distributor information, visit LATICRETE at se.laticrete.com

Cost
Contact a LATICRETE Distributor in your area.

WARRANTY
Subject to the conditions and limitations stated below, LATICRETE South East Asia Pte Ltd warrants that its products will be free from manufacturing defects and will not break down or deteriorate under normal usage for a period of one (1) year from the date of purchase when installed in accordance with the written specifications of LATICRETE and industry standard guidelines.

MAINTENANCE
The long term performance, appearance, and life expectancy of wear surface products are critically dependence upon a good routine maintenance program designed specifically for the installed wear surface. Epoxy floor coating systems are nonporous, causing dirt and contaminants to remain on the surface. The use of properly placed walk-off mats, inside and outside, will help increase the life of the floor. Recommend maintenance program consist on frequent and through cleaning utilizing a neutral pH cleaner (e.g. Simple Green®). Frequency of washing will vary depending on floor usage type, traffic and age.

TECHNICAL SERVICES/CONTACT
Technical Assistance
Information is available by calling:

LATICRETE South East Asia Pte Ltd
( Level 2, A3)
No. 38 Sungei Kadut Street 2,
Singapore 729245
Telephone: (65) 6515-3028
Fax: (65) 6515-3037
Email: enquiry@laticrete.com.sg

Technical and safety literature
To acquire technical and safety literature, please visit our website at se.laticrete.com